

 **sauermann™**



THE OF CONDENSATE REMOVAL PUMPS
COMPLETE RANGE

www.sauermannpumps.com

**CONDENSATE REMOVAL PUMPS: WHY? HOW?**

Air conditioning, refrigeration or gas condensation heating systems lead to the formation of condensates (water droplets caused by hot and humid air passing on an evaporator).

What is a condensate removal pump?

It's a unit made up of a pump block and an independent or integrated sensor system that is used, in the absence of a slope (gravitational flow), to evacuate condensation water toward wastewater "piping".

This technology has 3 advantages:

Respect for the interior design of the place where the system is located (no unsightly piping),

Easiness, simplicity and safety of the system,

Limited risks of bacterial contamination by wastewater (absence of stagnation or water backflow thanks to the check valves).

Monoblock- or bi-bloc, the condensate removal pumps can operate according to 3 techniques:**Oscillating-piston pumps**

A piston sucks up then evacuates condensation water.

Centrifugal pumps

A turbine evacuates the condensation water.

These pumps are intended for high flow rate requirements and are particularly suitable for contaminated condensates.

Peristaltic pumps

Compressing a tube using a roller drives the condensates (containing contaminants or not).

These pumps are self-priming and can operate without water.

Membrane pumps

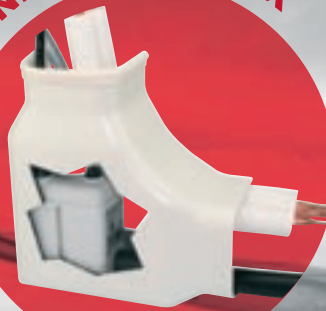
The movement across the membrane is generated by 4 pistons and evacuates the condensation water even if it is contaminated.

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NEW: DELTA FIX



TECHNICAL CHARACTERISTICS

Max flow rate	8 l/h
Max discharge head	6 m
Mains supply	10 W
	230V~ 50/60Hz
Alarm contact	NC 8 A resistive - 250 V
Thermal protection (overheat)	90°C
Pump sound level	28 dBA at 1 m
Detection unit	integrated
Detection levels in mmm	On:18 Off:12 Al:21
Protection	IP 54

Dimensions in mm	L	W	H
Pump	66	44	77
Clip-on cover	165	165	60
Delta Pack	780	185	70



READY TO INSTALL

The **DELTA PACK**, a ready-to-install unit specially designed for wall air conditioning systems up to 10 kW, includes:

- a SI 1082 mini-pump with integrated detection,
- a complete assembly kit (a clip-on cover, 75 cm of 70 x 55 mm duct, assembly accessories).

The advantages of the DELTA PACK are:

- ▶ The pump and clip-on cover unit is reversible for left or right side assembly of the air conditioner.
- ▶ No edge-to-edge adjustment: the cover simply clips on the duct.
- ▶ A big space can be used for refrigerant tubes up to 5/8" - 3/8" in diameter.
- ▶ Assembly of the pump directly on the wall (installation template supplied).
- ▶ Anti-vibration mount supplied.
- ▶ Electric connection via removable tap with a 1.5 m-long cable.



NEW

***DELTA FIX: Kit (clip-on cover + pump + accessories) sold without duct.**
Fits your systems requiring 80 x 60 mm artplastic-type duct.

RECOMMENDED ACCESSORIES



ACC 00105 / ACC 00150 / ACC 00151

Clear tubing 6 mm int.
ACC 00105: 5 m in blister pack
ACC 00150: in 50 m roll
ACC 00151: reinforced 50 m roll



ACC 00205

6 self-sealing fittings for condensate removal.





AIR CONDITIONING

SI 1082

Monoblock pump

for air conditioners up to 10 kW



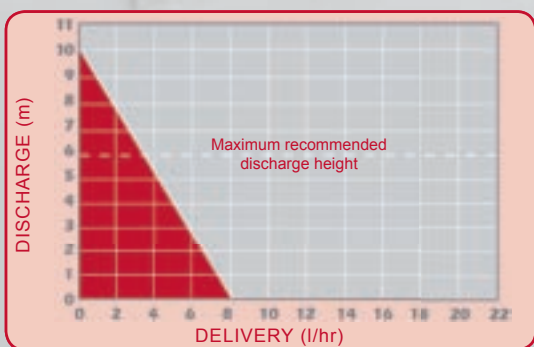
Integral quick / connector plug

Anti-vibration mount include



TECHNICAL CHARACTERISTICS

Max flow rate	8 l/h
Max discharge head	6 m
Mains supply	10 W
	230V~ 50/60Hz
Alarm contact	NC 8 A resistive - 250V
Thermal protection (overheat)	90°C
Detection unit	integrated
Detection levels in mm	On:18 Off:12 Al:21
Protection	IP 54
Sound level	≤ 28 dBA at 1 m



Dimensions in mm	L	W	H
Pump	66	44	77

HIGHLY COMPETITIVE

The SI 1082 mini-pump is a monoblock pump with integrated detection.

Its design and ergonomics favour systems on the outlet side of trays or directly near an air conditioner.

Lowered sensing: the complete evacuation of condensates limits the proliferation of germs and bacteria

0% maintenance: removing the metal filter makes it impervious to clogging

Very quiet: direct installation on the wall and new anti-vibration mount

IP 54: pump protected against water splash (e.g.: condensation along the tube)

APPLICATIONS

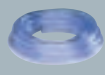
WALL MOUNTED SYSTEMS

Fan-coil units	
Floor split systems	
Wall split systems	

CEILING MOUNTED SYSTEMS


Ceiling suspended units	
Ducted units	

RECOMMENDED ACCESSORIES



ACC 00105 / ACC 00150 / ACC 00151

Clear tubing Ø 6 mm int.
ACC 00105: 5 m in blister pack
ACC 00150: in 50 m roll
ACC 00151: reinforced 50 m roll




ACC 00205

6 self-sealing fittings for condensate removal.



ACC 00208

Rubber elbow 90° 15 x 15 mm.



ACC 00209

«S» type rubber hose 15 x 15 mm with a 4 mm offset to empty the drain tray.

SI 3080 / SI 3080 IR / SI 3100 / SI 3200

Mini pumps

for air conditioners up to 10 kW (SI 3080 / SI 3080 IR / SI 3100) and up to 20 kW (SI 3200)



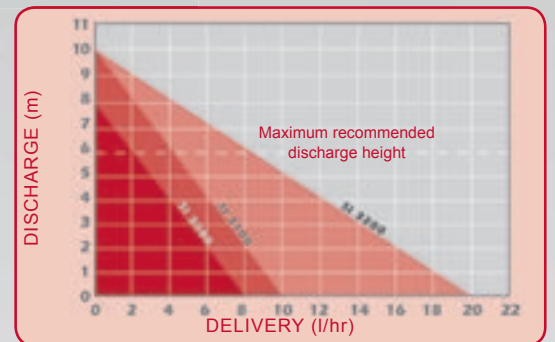
AIR CONDITIONING



TECHNICAL CHARACTERISTICS

	SI 3080 SI 3080 IR	SI 3100	SI 3200
Max flow rate	8 l/h	10 l/h	20 l/h
Max suction head	1 m	2 m	
Max discharge head	6 m		
Mains supply	10 W	18 W	
	230 V~ 50/60 Hz		
Alarm contact	NC 8 A resistive – 250V		
Thermal protection (overheat)	90° C		
Sound level ≤ (at 1 m)	28 dBA	30 dBA	34 dBA

Dimensions in mm	L	W	H
Pump unit	66	44	59
Sensor unit (SI 3008)	55	38	32
Sensor unit (SI 2958)	55	38	36



INSPIRED


This line of pumps was designed to meet your demands for silence and ease of assembly in air conditioners having little interior space. These pumps are sold with the SI 2958 sensor characterised by the presence of a protection comb that replaces the traditional metal filter which is too easily clogged up. This comb has the double advantage of stopping large particles (plaster, metal) that could be present inside the units and of no longer having any surfaces favourable to clogging up when fluids circulate through them. In its SI 3080 IR version, this line boasts the **new generation of 3-level infrared sensors (2-level optics: on/off and magnetic providing alarm contact)**.

APPLICATIONS


WALL MOUNTED SYSTEMS	
Split units	
Floor console units	
Fan-coil units	

CEILING MOUNTED SYSTEMS	
Ceiling suspended units	
Ducted systems	
Fan-coil units	

RECOMMENDED ACCESSORIES



ACC 00105 / ACC 00150 / ACC 00151
 Clear tubing 6 mm int.
 ACC 00105: 5 m in blister pack
 ACC 00150: in 50 m roll
 ACC 00151: reinforced 50 m roll



ACC 00205
 6 self-sealing fittings for condensate removal.

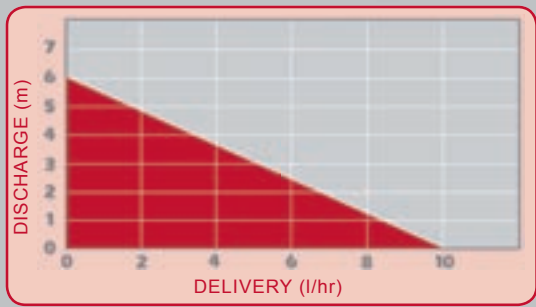




AIR CONDITIONING

SI 2750

Mini condensate pump for air conditioners up to 10 kW



TECHNICAL CHARACTERISTICS

Max flow rate	10 l/hr		
Max suction head	2 m		
Max discharge head	6 m		
Mains supply	18 W		
	230 V~ 50/60 Hz		
Alarm contact	NO - NC 8 A resistive - 250 V		
Thermal protection (overheat)	90° C		
Sound level at 1 m	≤ 32 dBA		
Dimensions in mm			
	L	W	H
Pump unit	61	38	76
Sensor unit	55	38	52

COMPETITIVE

Made up of a pump block and an SI 2858 sensor block, the SI 2750 was developed for air conditioners having little interior space. Its fame and proven reliability make it particularly attractive and competitive for your systems.

APPLICATIONS

WALL MOUNTED SYSTEMS	
Wall split systems	
Floor split systems	
Fan-coils units	

CEILING MOUNTED SYSTEMS	
Ceiling suspended units	
Ducted units	

RECOMMENDED ACCESSORIES



ACC 00100
Special install kit containing the following accessories:
1 x ACC 00205*, 1 x ACC 00208, 1 x ACC 00209, 1 x ACC 00304



ACC 00105 / ACC 00150 / ACC 00151
Clear tubing Ø 6 mm int.
ACC 00105: 5 m in blister pack
ACC 00150: 50 m roll
ACC 00151: reinforcing 50 m roll



ACC 00205
6 self sealing fittings for condensate removal



ACC 00304
Vibration dampening mountings (pump not included)

SI 1730

Condensate removal pump
for air conditioners up to 30 kW



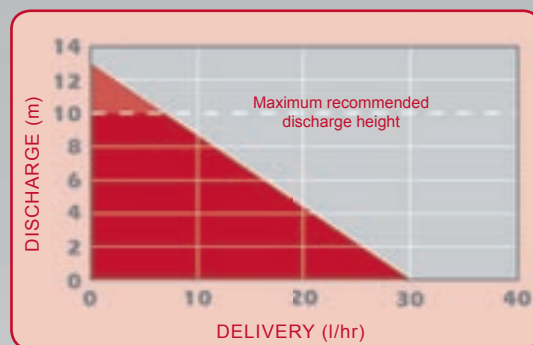
AIR CONDITIONING



TECHNICAL CHARACTERISTICS

Max flow rate	30 l/hr
Max suction head	2.5 m
Max discharge head	10 m
Mains supply	35 W
	230 V~ 50/60 Hz
Alarm contact	NO - NC 8 A resistive - 250 V
Thermal protection (overheat)	90° C
Sound level at 1 m	≤ 42 dBA

Dimensions in mm	L	W	H
Pump unit	74	52	95
Sensor unit	55	40	35



HIGH-PERFORMANCE

Bi-bloc pump, the SI 1730 with the SI 2758 sensor has the advantages of being powerful (flow rate: 30l/h) and easy to install thanks to its small dimensions and its integral quick. This pump is intended for high-power, wall- or ceiling-mounted air conditioners.

APPLICATIONS

WALL MOUNTED SYSTEMS

Column split systems	
Floor split systems	
Air handling units	

CEILING MOUNTED SYSTEMS

Ceiling suspended units	
Cassette units	

RECOMMENDED ACCESSORIES

ACC 00105 / ACC 00150 / ACC 00151
Clear tubing Ø 6 mm int.
ACC 00105: 5 m
ACC 00150: 50 m roll
ACC 00151: reinforcing 50 m roll

ACC 00205
6 self sealing fittings for condensate removals.

ACC 17010
In line filter

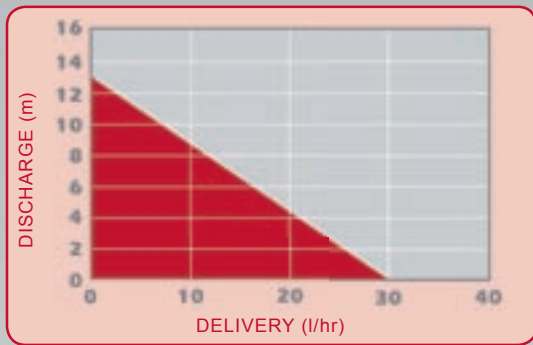




AIR CONDITIONING

EE 1650

Monoblock piston tank pump for air conditioners up to 30 kW



TECHNICAL CHARACTERISTICS

Max flow rate	30 l/hr
Max discharge head	13 m
Mains supply	35 W
	230 V~ 50/60 Hz
Alarm contact	NC 8 A resistive - 250 V
Thermal protection (overheat)	90° C
Sound level at 1 m	≤ 52 dBA

Dimensions in mm	L	W	H
Pump unit	160	85	88

MULTI-USE

The EE 1650 monoblock piston 0.5 l tank pump, with a condensate pumping capacity of 30 l/hr, is designed for high power air conditioning systems with or without condensate collection trays.

Furthermore, it's design enables it to sit either under or inside the condensate collection tray.

APPLICATIONS

WALL MOUNTED SYSTEMS	
Floor mounted units	
Column air conditioning units	
Fan-coils units	

CEILING MOUNTED SYSTEMS	
Multicassette systems	

RECOMMENDED ACCESSORIES

	ACC 00105 / ACC 00150 / ACC 00151 Clear tubing Ø 6 mm int. ACC 00105: 5 m ACC 00150: 50 m roll ACC 00151: reinforcing 50 m roll
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	ACC 00205 6 self sealing fittings for condensate removal
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SI 1805 / SI 1820

Tank pumps

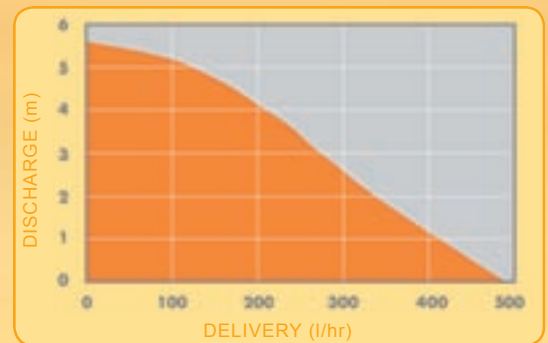
for condensing boilers, air conditioners and refrigeration units



TECHNICAL CHARACTERISTICS

	SI 1805	SI 1820
Max flow rate	500 l/hr	
Max discharge head	5.4 m	
Mains supply	90 W	
	230 V~ 50/60 Hz	
Alarm contact	NC 4 A resistive - 250 V	
Thermal protection (overheat)	130° C	
High temperature and acid condensate	80° C, Ph > 3.4	
Water levels in mm	On: 24, Off: 13 Alarm: 30	On: 43, Off: 27 Alarm: 67
Sound level at 1 m	≤ 47 dBA	

Dimensions in mm	L	W	H	Tank capacity
SI 1805	195	130	122	0.5 l
SI 1820	195	130	170	2.0 l



STATE OF THE ART

These high flow rate centrifugal pumps, efficient and highly competitive, are more particularly recommended for removing high-temperature (80°C) and acid (ph > 3.4) condensates for condensing boilers. These pumps are also used for air conditioning applications (air conditioners equipped with drip trays or not) and refrigeration (refrigerated display cabinets).

APPLICATIONS

WALL MOUNTED SYSTEMS

Condensing boilers	
Refrigerated display cabinets	
Refrigeration units	
Column air conditioning units	

CEILING MOUNTED SYSTEMS

Multicassette systems	
Evaporators	

RECOMMENDED ACCESSORIES

ACC 00110 Special install kit: 1 X ACC 00225, 1 X ACC 00230, 1 X ACC 00240	ACC 00125 / ACC 00126 Clear tubing Ø 10 mm ACC 00125: 25 m roll ACC 00126: reinforcing 25 m roll	ACC 00225 / ACC 00230 / ACC 00240 Individual adaptors ACC 00225: 1", Ø 25 mm ACC 00230: 1" 1/4, Ø 32 mm ACC 00240: 1" 1/2, Ø 40 mm	ACC 00601 Float unit to trigger alarm or manage pump operation
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SI 1800

Tank pump

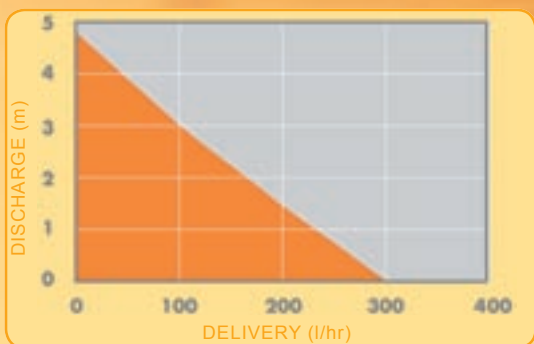
for condensing boilers, air conditioners and refrigeration units



TECHNICAL CHARACTERISTICS

Max flow rate	300 l/hr
Max discharge head	4.7 m
Mains supply	70 W 230V~ 50 Hz
Alarm contact	NC 4 A resistive - 250 V
Thermal protection (overheat)	105° C
High temperature and acid condensate	65° C, Ph > 3.4
Water levels in mm	On: 40, Off: 28, Alarm: 66
Sound level at 1 m	≤ 54 dBA

Dimensions in mm	L	W	H	Tank capacity
Pump	283	127	161	2 l



DYNAMIC

Centrifugal pump for heavy and contaminated condensates, suitable for mild acid and hot condensates (65°C max). This pump is also suitable for air conditioning and refrigeration applications. Alarm contact normally closed that automatically cuts off the air conditioning system compressor or a solenoid valve. Integrated check valve. Integrated 2.0 l tank.

APPLICATIONS

APPLICATIONS	
Condensing Boilers	
High efficiency Gas furnace	
Ducted units	
Multi-cassettes	

APPLICATIONS	
Laboratory evaporators	
Display cabinets	
Cold store evaporators	
Column units	

RECOMMENDED ACCESSORIES

	ACC 00110 Special install kit: 1 X ACC 00225, 1 X ACC 00230, 1 X ACC 00240		ACC 00125 / ACC 00126 Clear tubing Ø 10 mm ACC 00125: 25 m roll ACC 00126: reinforcing 25 m roll		ACC 00225 / ACC 00230 / ACC 00240 Individual adapters ACC 00225: 1", Ø 25 mm ACC 00230: 1" 1/4, Ø 32 mm ACC 00240: 1" 1/2, Ø 40 mm		ACC 00601 Float unit to trigger alarm or manage pump operation
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SI 1822 / SI 1850

Tank pumps

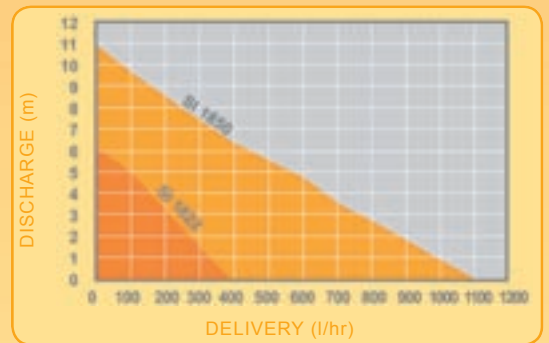
for heavy duty and contaminated condensates



TECHNICAL CHARACTERISTICS

	SI 1822	SI 1850
Max flow rate	380 l/hr	1100 l/hr
Max discharge head	6.2 m	11 m
Mains supply	90 W	325 W
	230V~ 50 Hz	
Alarm contact	NC 4 A resistive - 250 V	
Thermal protection (overheat)	105° C	135° C
High temperature and acid condensate	65° C, Ph > 3.4	87° C, Ph > 3.4
Water levels in mm	On: 75, Off: 20, Alarm: 90	On: 70 Off: 20, Alarm: 95
Sound level at 1 m	≤ 47 dBA	≤ 66 dBA

Dimensions in mm	L	W	H	Tank capacity
SI 1822	305	152	235	3.8 l
SI 1850	305	152	257	3.8 l



HEAT RESISTING

High flow rate centrifugal pumps are ideal for removing high-temperature condensates (65° C max / SI 1822, 87° C max / SI 1850) and acid (ph > 3.4) of gas condensation heaters. Large, integrated, removable 3.8 l tank. An alarm contact is used to cut off power to a compressor or a solenoid valve. Standard on these pumps is a check valve.

APPLICATIONS

APPLICATIONS

Condensing Boilers	
High efficiency Gas furnace	
Ducted units	
Multi-cassettes	

APPLICATIONS

Laboratory evaporators	
Display cabinets	
Cold store evaporators	
Column units	

RECOMMENDED ACCESSORIES

	ACC 00110 Special install kit: 1 X ACC 00225, 1 X ACC 00230, 1 X ACC 00240		ACC 00125 / ACC 00126 Clear tubing Ø 10 mm ACC 00125: 25 m roll ACC 00126: reinforcing 25 m roll		ACC 00225 / ACC 00230 / ACC 00240 Individual adaptors ACC 00225: 1", Ø 25 mm ACC 00230: 1" 1/4, Ø 32 mm ACC 00240: 1" 1/2, Ø 40 mm		ACC 00601 Float unit to trigger alarm or manage pump operation
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PE 5000 / PE 5100 / PE 5200

Peristaltic pumps
for applications up to 8 kW

PE 5000

Replacement pump head unit



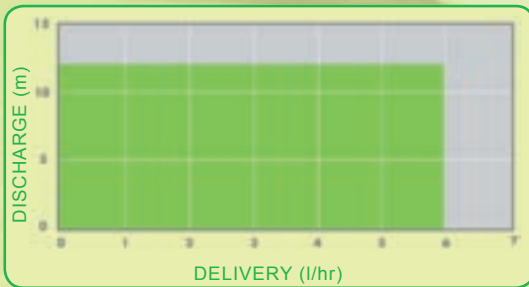
PE 5200

SI 2858

TECHNICAL CHARACTERISTICS

Max flow rate	6 l/hr
Max suction head	2 m
Max discharge head	12 m
Mains supply	11 W
	230 V~ 50/60 Hz
Alarm contact (PE 5200 only)	NC 8 A resistive - 250 V
Protection	IP 65
Sound level at 1 m	≤ 30 dBA

Dimensions in mm	L	W	H
Pump unit	109	110	91
Sensor unit PE 5200 only	55	38	36



RESISTING

Peristaltic pumps are designed for those applications requiring removal of heavy or charged condensates. Their compact design make them particularly suitable for applications up to 8 kW nominal cooling capacity.

PE 5000: Operates on 240V cooling signal

PE 5100: Operates on temperature differential

PE 5200: Operates off the remote float sensor unit (SI 2858 included)

⚠ These pumps must not operate continuously.

APPLICATIONS

WALL MOUNTED SYSTEMS

Split units	
Refrigerated displays	
Fan-coil units	

CEILING MOUNTED SYSTEMS

Ceiling suspended units	
Evaporator units	
Fan-coil units	

RECOMMENDED ACCESSORIES

	ACC 00205 6 self sealing fittings for condensate removal.		ACC 00601 Float unit to trigger alarm or manage pump operation.		PE 5001 Replacement pump head unit for all PE 5000, PE 5100 and PE 5200 pumps.		PE 5002 Replacement tube unit for all PE 5000, PE 5100 and PE 5200 pumps.		PE 5003 Reduction of ø 17 mm to ø 6 mm for PE 5000 / PE 5100 / PE 5200 pumps
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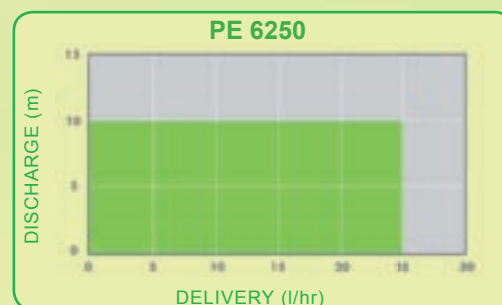
PE 6000 DOSING / PE 6250 HIGH FLOW Peristaltic pumps



TECHNICAL CHARACTERISTICS

	PE 6000	PE 6250	
Max flow rate	1.5 l/hr	25 l/hr	
Max suction head	2 m		
Max discharge head	15 m	10 m	
Mains supply	3.5 W	66 W	
	230 V~ 50/60 Hz		
Timer (intervals of)	from 2 to 18 mn	-	
Clock (daily programmable)	increments of 15 mn	-	
Max ambient temperature	50° C		
Protection	-	IP 65	
Dimensions in mm	L	W	H
Pump PE 6000	167	116	213
Pump PE 6250	134	171	282

PE 6250



PE 6000 PERISTALTIC DOSING PUMP (anti legionella, algae...)

EFFICIENT & PREVENTIVE: The PE 6000 peristaltic pump is used for injecting detergent or disinfectant* (not included) in order to fight the spread of diseases (legionella) or the formation of algae in cooling towers.

PROGRAMMABLE: Pump comes equipped with integral timer and clock.

PE 6250 HIGH FLOW PERISTALTIC PUMP for air conditioners up to 25 kW

HIGH FLOW: The very high capacity of the PE 6250 pump and its 10 mm discharge tube enable removal of heavy condensate if required.

* The amount and frequency of injections can be programmed with the timer and clock provided on the front and must be in accordance with the detergent and/or disinfectant manufactures' recommendations.

PE 6000 APPLICATIONS

Cooling towers	
Accessories Supplied	
Suction tube Ø 4 mm (length 3 m)	
Discharge tube Ø 4 mm (length 2 m)	
liquide suction rose	
Injection seating with check valve	

PE 6250 APPLICATIONS & ACCESSORIES

WALL MOUNTED SYSTEMS	CEILING MOUNTED SYSTEMS
Large split units	Ceiling suspended units
Refrigerated displays	Evaporators
Fan-coil units	
ACC 00125 / ACC 00126 Clear tubing Ø 10 mm ACC 00125: 25 m roll ACC 00126: reinforcing 25 m roll	ACC 00601 Float unit to trigger alarm or manage pump operation.



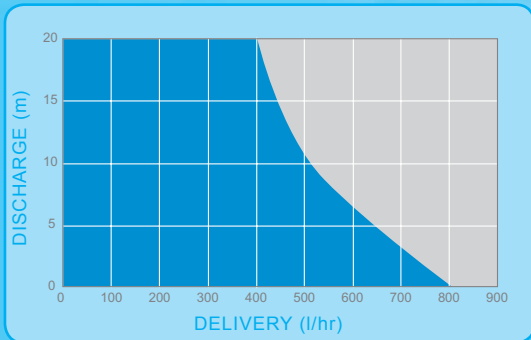
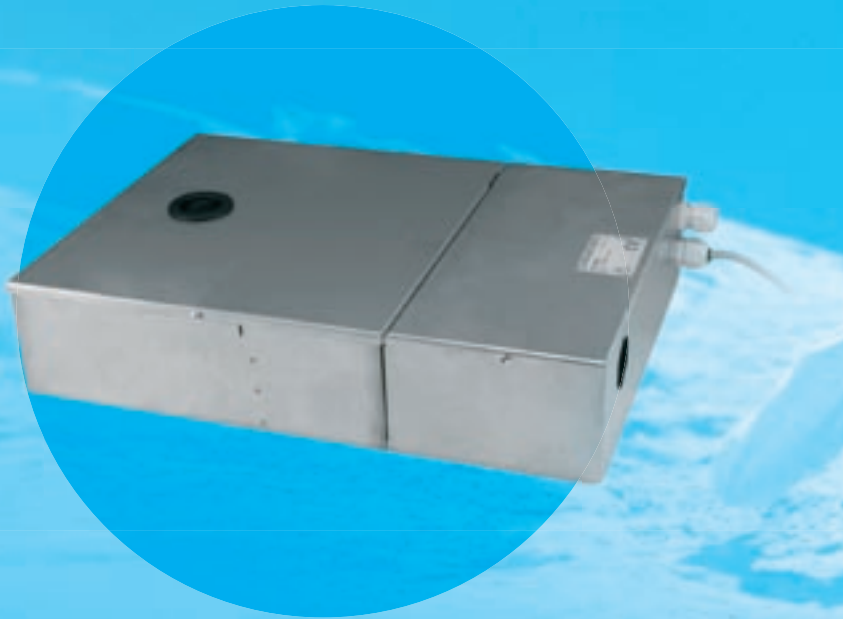


REFRIGERATION

SI 1930

Membrane pump

for applications up to 4 refrigerated display cabinets



TECHNICAL CHARACTERISTICS

Max flow rate	800 l/hr
Max discharge head	20 m
Mains supply	100W 230V~ 50/60Hz
Alarm contact	NO 8A resistive – 250V
Water levels in mm	On: 34 Off: 25 Alarm: 44
Sound level at 1 m	63 dBA

Dimensions in mm	L	W	H
Pump unit	460	300	92

VERY POWERFUL

A membrane pump, the SI 1930 is specifically fitted for removing the charged condensates from the defrosting water of refrigerated display cabinets, of large evaporators and cold stores. This pump's ultra-flat design (92 mm) and very small size (L 460 mm x W 300 mm) make it possible to be slipped easily under refrigerated display cabinets. Its stainless steel body gives it endurance and long useful life. Powerful, this pump can evacuate the condensates of 4 display cabinets (L 2.50 m x H 2 m) thus limiting the number of pumps needed and therefore reducing the costs of a system.

APPLICATIONS

Display cold cabinets	
Cold room evaporators	
Laboratory evaporators	





RECOMMENDED ACCESSORIES

	ACC 00300 Flashing light Voltage: 230V ~ 50/60Hz Frequency of flashes: 60 flashes/min Dimension: Ø 85 mm Temperature: -20°C +40°C Protection factor: IP65
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	ACC 00316 Inlet Adapter for hose 5/8", Ø 16mm ID
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	ACC 00340 Inlet Adapter for hose 1"1/2, Ø 40mm ID
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Sensor units & Accessories

	REFERENCES	DESCRIPTION
	SI 3008	Infrared sensor unit for series SI 3080 / SI 3100 / SI 3200. Sold as standard equipment with the SI3080 IR model
	SI 2958	Sensor unit for the SI 3080 / SI 3100 / SI 3200 series
	SI 2858	Sensor unit for the SI 2750 / PE 5200
	SI 2758	Sensor unit for the SI 1730

	REFERENCES	DESCRIPTION
	ACC 00106	Blond rubber 50 cm for SI 3080 / SI 3080 IR / SI 3100 / SI 3200 / SI 2750 / SI 1730
	ACC 00201	Adapters kit Ø 17 / Ø 22 mm.
	ACC 00202	Adapters kit Ø 17 / Ø 32 mm.
	ACC 00203	Restriction Ø 17 / Ø 32 mm for flow reduction.
	ACC 00204	5 straight connectors Ø 6 mm + 5 elbows Ø 6 mm.
	ACC 00211	5 T connector Ø 6 mm.
	ACC 00401	Priming squeeze bottle allowing pump to be tested without dismantling unit.
	ACC 00501	10 double side adhesive tape.
	ACC 00703	3 m extension cable for SI 3080 / SI 3080 IR / SI 3100 / SI 3200 / SI 2750 / SI 1730
	ACC 00705	5 m extension cable for SI 3080 / SI 3080 IR / SI 3100 / SI 3200 / SI 2750 / SI 1730
	ACC 00208	90° clip-on cover, 15 x 15 mm.
	ACC 00209	Flexible coupling 15 x 15 mm, allows complete emptying of condensate tray.
	ACC 00210	90° clip-on cover 17 x 15 mm.
	ACC 00805	5 Check valves for 6 mm tube.



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